TECHNICAL DATA SHEET EPOXY PUTTY STICKS



WOOD-PURPOSE EPOXY PUTTY STICKS



PRODUCE NAME :
Wood-Purpose epoxy putty sticks
PRODUCT CODE :

902-3

Two components adhesive for all purpose fixing and repairing. This wood epoxy putty is a hand-kneadable, fast-setting for permanent repairs to wood. It also bonds to metal, masonry and many

APPLICATION

- ✓ Form knobs, pulls and missing parts.
- \checkmark Attach fixtures, machine tags and signs.
- \checkmark Patch leaks and fill cracks.
- \checkmark Repair loose or cracked wall or floor tiles.
- ✓ Fix broken pottery and ceramics.
- ✓ Form custom gaskets.
- ✓ Bond loose auto trim and repair small dents.
- ✓ Fill rust holes.
- ✓ Thread-lock compound for pipes and fasteners.
- ✓ Seal leaks in gutters and downspouts.
- \checkmark Anchor bolts, rods, machines, housings, etc.
- \checkmark Patch chipped concrete, floors, bricks and blocks.

FEATURE

- \checkmark No tools required for use.
- ✓ Resist to heat, oil and solvents.
- One hour after application can be drilled, sawed, sanded, filed, tapped, machined or painted.
- ✓ Low odor.
- \checkmark No sticky with finger during kneading
- Suitable for use in contact with drinking water (previously certified by NSF Standard 61).



No. 47-1, Lane 199, Rexin Road, Renwu District, Kaohsiung City 81460, TAIWAN 886-7-3756058

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TEST REPORT



Test Item	Test Method	Test Result	
Shear Strength (kgf/cm2)	Refer to ASTM D1002-10	30.2	
Compressive Yield Strength (kgf/cm2)	ASTM D695-10	613	
Hardness (Type D/1 sec) ASTM D2240-05 (2		82	
Gel Time (min)	Refer to ASTM D2471-99	20	

*** For information only - not for specification purposes. ***

PRODUCT DATA

Wood-Purpose epoxy putty sticks			
Part A	Coffee		
Part B	Beige		
Mixed color	Light brown, Nearly wood		

STORAGE CONDITION & SHELF-LIFE

- > 24 months from date of production if stored properly in original unopened, sealed and undamaged packaging in cool and dry conditions at temperatures between +5°C and +25°C.
- Protect from direct sunlight.

TECHNICAL DATA SHEET

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PACKAGE

Size	Length (CM)	Item Code	Box Q'ty (with tube)	Case Q'ty	Box Q'ty (with blister card)	Case Q'ty
9g x 2	1.5	902-0-1.5	Special package for customization			
16g	2.5	902-0-2.5	48	288	12	144
50g	8	902-o-8	24	144	12	144
57g	9	902-0-9	24	144	12	144
114g	18	902-o-18	12	96	12	96

o is the product code for different type 0-Multi / 1-Aqua / 2-Steel / 3-Wood / 4-Copper / 5-Stone / 6-Aluminum / 7- Titanium

Pallet Package

12 pcs per box, and 12 boxes per carton (with blister card)

Pallet: at least 27 cartons with 3888 pcs

TECHNICAL DATA

Application Properties	Results	Test Method	
Work Life, minutes	3-6	-	
Shelf Stability @75°F months (minimum)	24	-	
Hardness, Shore D (full cure, 24 hours)	75-85	ASTM D-2240	
Lap Shear Tensile Strength On steel (1" x 1" x 1/16"), lbs (full cure, 24 hours)	800-1000	ASTM D-1002	
Compressive Strength, lbs/in ²	6650 - 12,000	ASTM D-695	
Shrinkage, %	<1	ASTM D-2566	
Non-Volatile Content, %	100	-	
Electrical Resistance, megohms	30,000	ASTM D-257	
Dielectric Strength, volts/mil	300	ASTM D-149	
Temperature Lmitations, °F			
Continuous	250	-	
Intermittent	300	-	

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APPLICATION INSTRUCTIONS



Step1:



Step2: Mix to uniform color Cut off required amount. with gloved fingers.



Step3: Apply to repair surface within 5 minutes.

HEALTH AND SAFETY INFORMATION

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

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